

# **ROYAL DEBURRING TOOLS**

#### **Royal Multi-Purpose 4-in-1 Deburring Tool**



- Four of our most popular blades in a single innovative tool.
  - E-100 Heavy-Duty rotating deburring blade
  - B-20 bi-directional rotating deburring blade
  - -3/8" rotating countersink blade
  - D-50 mini-scraper blade
- All blades mounted to folding steel shafts that lock into place during use, and fold neatly away into the handle when not in use.
- A great all-purpose deburring tool for non-production applications in steel, aluminum, and plastic.

DESCRIPTION	PACKAGE OF	PART Number	PRICE
Multi-Purpose Deburring Tool	1	22024	\$61.65

### **Royal Reversible Countersink**





- very small holes.
- counterclockwise directions.
- Deburrs both inside and outside of To use, hold between fingers and rotate back and forth.
- □ Can be used in both clockwise and □ To insert/withdraw blade into/from hole, push knob and release slowly.

DESCRIPTION	PACKAGE OF	PART NUMBER	PRICE
Complete Mini Reversible Countersink	1	22455	\$27.40
Complete Standard Reversible Countersink	1	22465	28.05
Complete Large Reversible Countersink	1	22472	36.60
R-1 Mini Blade Only (1/8" - 7/32")	1	22137	13.55
R-2 Standard Blade Only (13/64" - 11/32")	1	22139	14.70
R-3 Large Blade Only (25/64" - 27/32")	1	22136	16.55

## **Royal Double Burr**



- □ Simultaneously removes burrs from □ Unique round cutting blades can be both sides of workpiece from 1/32" to 1/2" thick.
- Safety guard protects fingers.
- rotated and reversed for long life.
- ☐ Blades made of M-2 steel, hardened to 64 Rc.

DESCRIPTION	PACKAGE OF	PART Number	PRICE
Double Burr w/Guard and Two Blades	3 1	22060	\$18.25
Replacement Blades of M-2 Steel	10	22065	49.90
Replacement Blades of M-42 Steel Fo Use On Stainless Steel	r 10	22067	66.75

#### **Royal Roto-Drive Set**



- ☐ Roto-Drive the quickest way to chamfer by hand.
- Single-flute countersink provides a smoother cut than multiple-flute countersinks.
- Very little wrist force needs to be applied, reducing the risk of injury.



Chamfer difficult-to-reach holes.



Chamfer small holes next to shoulder.

DESCRIPTION	PACKAGE OF	PART Number	PRICE
Roto-Drive w/Plastic Handle and 1/8" Countersink	1	22506	\$13.95
Roto-Drive w/Plastic Handle and 1/4" Countersink	1	22508	23.10
Roto-Drive w/Plastic Handle and 5/16" Countersink	1	22510	23.60
Roto-Drive w/Plastic Handle and %" Countersink	1	22512	24.65
1/8" Countersink Only	1	22520	6.95
1/4" Countersink Only	1	22530	16.60
5/16" Countersink Only	1	22540	16.85
3/8" Countersink Only	1	22550	17.85
%" TiN Countersink Only	1	22560	27.95
Plastic Handle Only	1	22570	7.40

