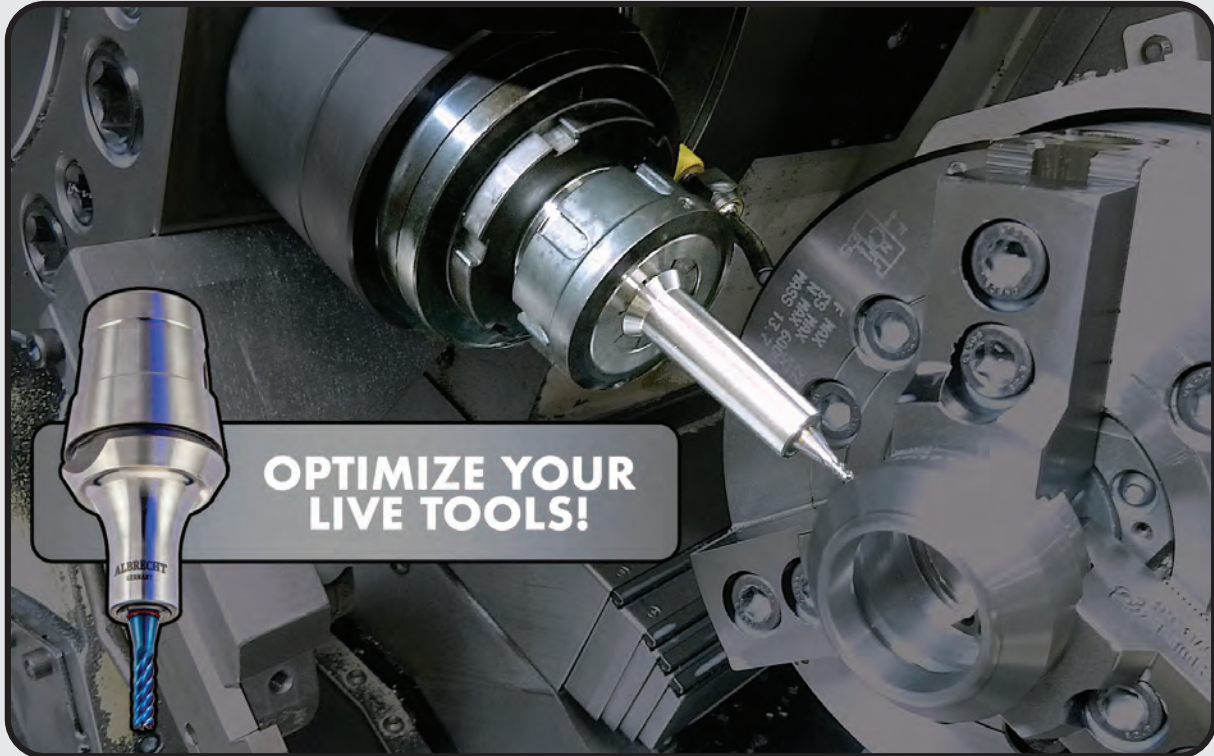


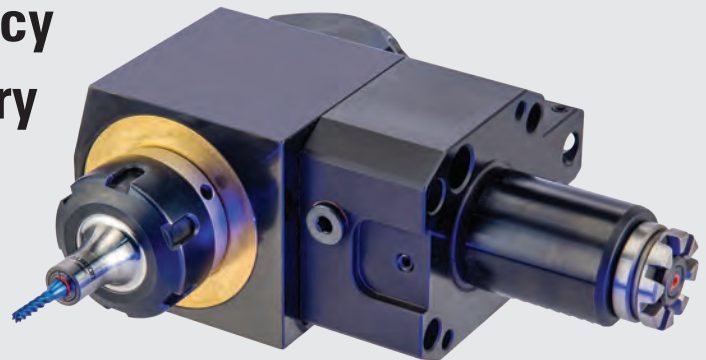


THE ALBRECHT ER MICRO-CHUCK



INCREASE THE CLEARANCE AND RIGIDITY OF YOUR DRIVEN TOOLING

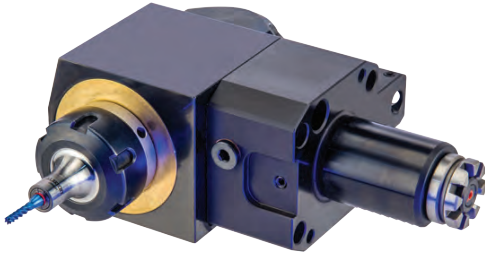
- ✓ Ultra-Precision Accuracy
- ✓ Precise Coolant Delivery
- ✓ Increased Rigidity
- ✓ Extended Reach



Albrecht ER Micro-Chucks



Optimize Your Driven Tooling!

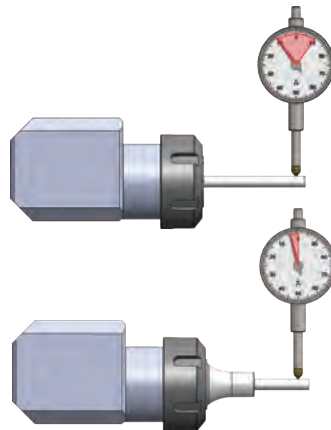


- These unique one-piece toolholders provide extra reach and support for your drills and endmills when using driven tooling.
- Exceptional accuracy and rigidity for:
 - ✓ More aggressive chip removal
 - ✓ Faster cycle times
 - ✓ Improved cutting tool life
- Integral ER body, super slim nose, and ultra-precision collets work in unison for optimized clearance and superior vibration dampening over shrink-fit holsters.
- Cutting tool life significantly extended.
- Available in three popular ER configurations for compatibility with many brands of driven tools.
- Ultra-precision accuracy - 3 microns (0.00012") at 2.5 x diameter.
- High-Speed Balanced to G2.5@40,000 rpm.
- Collets are available from stock in both inch and metric sizes with a choice of precise coolant delivery options (standard and sealed).
- Simple axial tightening reduces setup time.

The Albrecht Difference

The Old Method

- Small diameter cutting tools flex under load
- Excessive vibration
- Less than optimal cycle times



The Albrecht Method

- Cutting tools supported over greater length
- Superior rigidity, accuracy, and dampening
- Faster cycle times

Ultra-Precision Collets



Inch Sizes

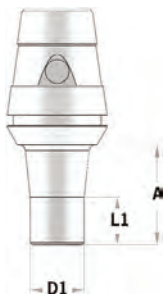
DIAMETER	COLLET TYPE	PART NUMBER	PRICE
1/8"	Standard	74610	\$178
1/8"	Sealed	74620	\$213
3/16"	Standard	74611	\$178
3/16"	Sealed	74621	\$213
1/4"	Standard	74612	\$178
1/4"	Sealed	74622	\$213

Metric Sizes

DIAMETER	COLLET TYPE	PART NUMBER	PRICE
1mm	Standard	74613	\$328
1mm	Sealed	74623	\$375
2mm	Standard	74614	\$197
2mm	Sealed	74624	\$245
3mm	Standard	74615	\$171
3mm	Sealed	74625	\$205
4mm	Standard	74616	\$171
4mm	Sealed	74626	\$205
5mm	Standard	74617	\$171
5mm	Sealed	74627	\$205
6mm	Standard	74618	\$171
6mm	Sealed	74628	\$205

In-Stock for Same-Day Shipping!

Albrecht ER Micro-Chuck Bodies



BODY STYLES	A	L1	D1	PART NUMBER	PRICE
ER-20	1.10	1.10	0.53	74660	\$545
ER-20	1.38	1.38	0.53	74662	\$575
ER-25	0.98	0.47	0.53	74664	\$557
ER-25	1.57	0.59	0.53	74666	\$581
ER-25	1.97	0.79	0.53	74668	\$593
ER-32	0.98	0.47	0.53	74670	\$575
ER-32	1.57	0.59	0.53	74672	\$593
ER-32	1.97	0.79	0.53	74674	\$605

*Order collets separately.

Contact Your Select Royal Products Distributor: